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- (71) Applicants (for all designated States except US): NED-ERLANDSE ORGANISATIE VOOR TOEGEPAST-NATUURWETENS CHAPPELIJK ONDERZOEK TNO [NL/NL]; Schoemakerstraat 97, NL-2628 VK Delft (NL). VISION DYNAMICS [NL/NL]; Arafura 1, NL-5691 JA Son (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): VAN BRUG.

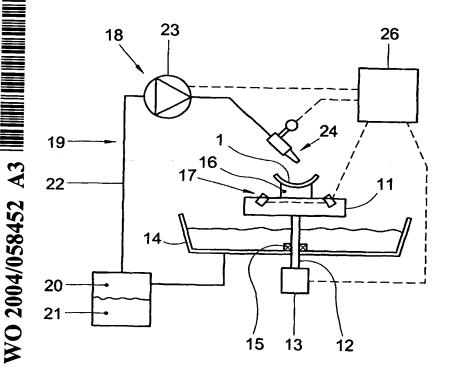
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Hedser [NL/NL]; Waterbies 58, NL-2548 WZ Den Haag (NL). DE HAAN, Hugo, Anton, Marie [NL/NL]; Avafura 1, NL-5691 JA Son (NL). KORPERSHOEK, Jacobus, Johannes [NL/NL]; Koekoekslaan 19, NL-3121 JX Schiedam (NL). SAUNDERS, Ian, J. [NL/NL]; Buiksloterbreek 7, NL-1034 XC Amsterdam (NL).

- (74) Agent: PRINS, A.W.; Nieuwe Parklaan 97, NL-2587 BN Den Haag (NL).
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[Continued on next page]

(54) Title: APPARATUS AND METHOD FOR MANUFACTURING OR WORKING OPTICAL ELEMENTS AND/OR OPTI-CAL FORMING ELEMENTS, AND SUCH ELEMENT.



(57) Abstract: The invention relates to an apparatus for forming or working optical elements and/or optical forming elements (1) comprising a working apparatus (18) for forming surfaces of form parts by machining or an abrasive technique, wherein at least one measuring device (17) is provided for measuring changes in form and/or surface roughness of said surface when said surface is being worked and, on the basis thereof controlling said working apparatus (18). ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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A	GB 865 132 A (ABRASIVE DEV) 12 April 1961 (1961-04-12) the whole document	1-16, 21-23
A	DE 101 13 599 A (FISBA OPTIK AG ST GALLEN) 2 October 2002 (2002-10-02) the whole document	1-16, 21-23
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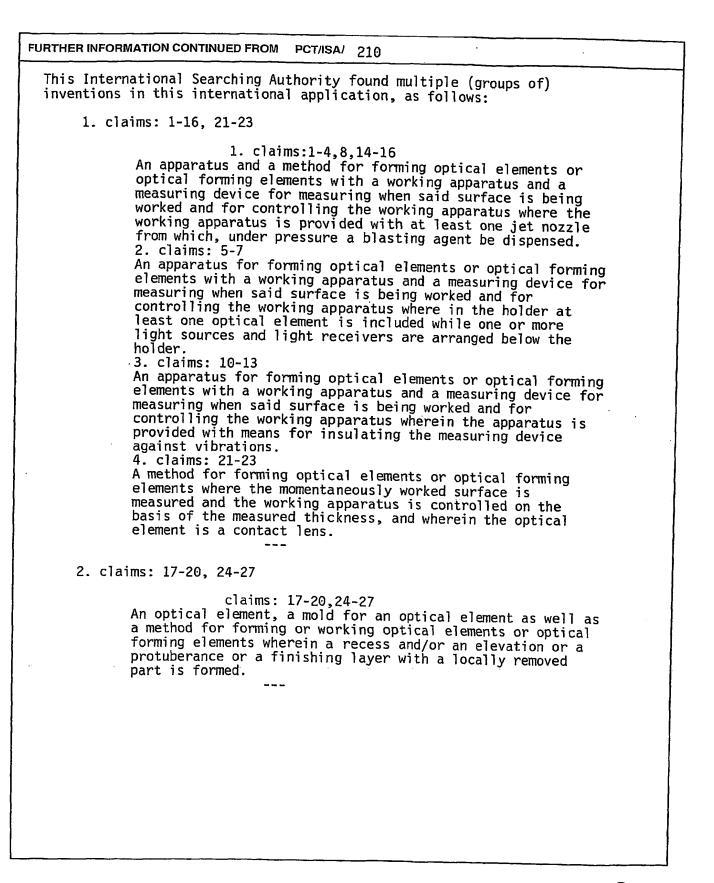
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This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: 1. Claims Nes.: because they relate to subject matter not required to be searched by this Authority, namely: 2. Claims Nes.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: A. Claims Nes.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: A. Claims Nes.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a). Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet) This International Searching Authority found multiple inventions in this International application, as follows: see additional search fees were timely paid by the applicant, this International Search Report covers all essenchable claims. As all searchable claims. </th <th></th> <th></th>		
because they relate to subject matter not required to be searched by this Authority, namely: Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a). Box II Observations where unity of Invention is lacking (Continuation of item 2 of first sheet) This International Searching Authority found multiple inventions in this International application, as follows: see additional search fees were timely paid by the applicant, this International Search Report covers all essarchable claims. As all required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.: As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.: No required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.: I - As only some of the required additional search fees were paid, specifically claims Nos.: I - 16, 21-23	Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
because they relate to subject matter not required to be searched by this Authority, namely: Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: Claims Nos.: Decause they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a). Box II Observations where unity of Invention Is lacking (Continuation of item 2 of first sheet) This International Search fees ware timely paid by the applicant, this International Search Report covers all eserchable claims. A a all required additional search fees ware timely paid by the applicant, this International Search Report of any additional fee. A so only some of the required additional search fees were paid, specifically claims Nos.: I - 16, 21-23	This Inte	ernational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
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